

## Generators, Light Towers, Compressors, and Heaters

Used Compressors Rialto - Air compressors are popular equipment that stores pressurized air by transferring power into potential energy. Air compressors use diesel, gasoline or electric motors, forcing air into a storage tank to pressurize it. Eventually, the tank reaches its limit and the air compressor turns off, holding the air in the tank until it can be used. Compressed air is utilized in a variety of industries. As the kinetic energy in the air is used, the tank depressurizes. After the lower limit has been attained, the air compressor roars back to life to begin the process of pressurization. Positive Displacement Air Compressors There are different ways to compress air. There are two categories: roto-dynamic or positive-displacement. In the positive-displacement method, air compressors force the air into a space with decreased volume and this compresses the air. After maximum pressure is attained, a valve or port opens and the air is discharged into the outlet system from the compression chamber. Vane Compressors, Rotary Screw Compressors, and Piston-Type are popular kinds of positive-displacement compressors. Dynamic Displacement Air Compressors Centrifugal air compressors, along with axial compressors fall under the dynamic displacement air compressor category. Pressure energy is transformed via discharged kinetic energy with a rotating component. Pressurization is attained from a spinning impeller that creates centrifugal force to accelerate and decelerate contained air. Air compressors generate heat and require a method for heat disposal; usually with some type of air cooling or water. Compressor cooling also relies on atmospheric changes. Inlet temperature, the area of application, the power available from the compressor and the ambient temperature are all factors the equipment must take into consideration. Air Compressor Applications Numerous industries rely on air compressors. Supplying clean air with moderate pressure to a submerged diver is one use. Providing clean air with high-pressurization to fill gas cylinders to supply pneumatic HVAC controls and powering items such as jackhammers or filling vehicle tires are other popular uses. There are many industrial applications that rely on moderate air pressure. Types of Air Compressors The majority of air compressors are either the rotary screw type, the rotary vane model or the reciprocating piston type. These air compressors are chosen for smaller and more portable jobs. Air Compressor Pumps Oil-injected and oilless are two specific types of air-compressor pumps. The oil-free system relies on more technical components; however, it lasts for less time in comparison to oil-lubed pumps and is more expensive. Better quality is provided by oil-free systems. Power Sources There are numerous power sources that are compatible with air compressors. Gas, electric and diesel-powered air compressors are among the most popular types. There are other models that have been created to rely on power-take-off, hydraulic ports or vehicle engines that are commonly used for mobile systems. Isolated work sites with limited electricity commonly use diesel and gas-powered machines. These models are quite loud and require proper ventilation for their exhaust. Electric-powered air compressors are common in workshops, garages, production facilities and warehouses where electricity is abundant. Rotary-Screw Compressor One of the most popular air compressors available is the rotary-screw model. A rotary-type, positive-displacement mechanism is what this type of gas compressor relies on. These models are often used to replace piston compressors in vast industrial applications where large volumes of high-pressure air are required. Impact wrenches and highpower air tools are common. Gas compression of a rotary-screw compressor offers a sweeping motion. This creates less pulsation compared to piston model compressors which can result in a less productive flow. In the rotary-screw model, compressors rely on rotors to compress the gas. Timing gears come into play with dry-running rotary-screw compressor models. These items ensure the perfect alignment of the male and female rotors. Lubricating oil fills the space between the rotors in oil flooded rotary-screw models. This serves as a hydraulic seal while simultaneously transferring mechanical energy between the rotors. Entering at the suction portion, gas travels through the threads while the screws rotate; forcing the gas to pass through the compressor and exit through the screws ends. Success and overall effectiveness rely on specific

clearances being achieved between the sealing chamber of the compression cavities, the rotors and the helical rotors. High speeds and rotation are utilized to achieve harmony and minimize the ratio of leaky flow rate vs. effective flow rate. Many applications including food processing plants, automated manufacturing facilities and other industrial job sites rely on rotary-screw compressors. Other than fixed models, there are mobile units in tow behind trailers that run on diesel engines. Often referred to as "construction compressors," portable compression systems are necessary for riveting tools, road construction crews, sandblasting applications, pneumatic pumps and numerous other industrial paint systems. Scroll Compressor Compressing air or refrigerant is made possible with a scroll compressor. It is popular with supercharging vehicles, in vacuum pumps and commonly used in air-conditioning. A variety of air conditioning systems, residential heat pumps and a variety of automotive air conditioner utilize a scroll compressor in place of wobble-plate, reciprocating and traditional rotary compressors. This machine has dual inter-leaving scrolls that complete the pumping, compressing and pressurizing fluids such as liquids and gases. As one of the scrolls is often fixed, the other scroll eccentrically orbits with zero rotation. This motion traps and pumps the fluid between the scrolls. The compression movement happens when the scrolls synchronously rotate with their rotation centers misaligned to create an orbiting motion. Flexible tubing variations contain the Archimedean spiral that operates similar to a tube of toothpaste and acts like a peristaltic pump. Casings contain a lubricant to prevent exterior abrasion of the pump. The lubricant additionally helps to dispel heat. With zero moving items coming into contact with the fluid, the peristaltic pump is an inexpensive solution. Having no seals, glands or valves keeps this equipment easy to operate and quite inexpensive in maintenance. Compared to additional pump items, this tube or hose piece is fairly low cost.